



FR RIFLE CALIBER SERIES PISTOL

(.223 - .300 BLK - 7.62x39)

INSTRUCTION MANUAL

**READ THE INSTRUCTIONS
AND WARNINGS IN THIS
MANUAL CAREFULLY BEFORE
USING THIS FIREARM**

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INTRODUCTION

Congratulations!

You are now the owner of a FR Rifle Caliber Series Pistol. Your firearm has an innovative design and is manufactured from high quality materials. With regularly performed maintenance and the use of proper ammunition it will provide you with many years of service.

In order to achieve the best performance and reliability from your firearm, please read and fully understand all of the instructions, safety guidelines, and warnings carefully in this manual. Your quality firearm is enormously reliable and safe unless it is handled in a careless or irresponsible manner.

REMEMBER: It is imperative that the firearm handler be fully educated and conscious of the importance of executing proper gun safety rules when operating any firearm.

Before using or firing with any live ammunition you should know and fully understand your firearm's parts, function, and operating mechanisms. So carefully read and fully understand all of the information about the parts and procedures of using the firearm safely and effectively.

WARNING!

Safe gun handling is your responsibility!

Important warnings and safety precautions, which should be read and understood prior to operating this firearm, are in this manual. Only when you are certain you are fully familiarized with the instructions in this manual should you practice loading, unloading, and firing this weapon with live rounds of ammunition.



IMPORTANT SAFETY WARNINGS

Be certain this owner's manual is available for reference and is kept with this firearm if transferred to another party. If the manual is lost or misplaced, contact your "Product Service Center" for a free replacement copy, or download a copy from www.fsaap.com.

After performing any work on your firearm such as cleaning, adjustments, disassembly, or installation of any accessory, the firearm should be re-checked for proper functioning before firing live ammunition.

Firearms are complicated mechanisms. Any modification, alteration, or improper fitting of parts may result in a dangerous malfunction, damage to the firearm and injury to the shooter and others. The firearm's owner must accept full responsibility for the correct reassembly and functioning of the firearm after any disassembly or replacement of parts.

If you do not understand any of the material in this manual or have any questions, contact your dealer or a qualified gunsmith.

Do not attempt to load or use any firearm until you have read and understood the information contained in its owner's manual. Before handling your firearm, you should learn how it operates and how to maintain it. This includes knowing its basic parts, how the manual safety and other safety features operate, how to safely open and close the action, and how to safely load and unload ammunition from the firearm. Improper use or handling is dangerous and could cause serious injury or death to you or those around you. All users of the firearm must become thoroughly familiar with the instructions in this manual.

As the owner of a firearm, you must undertake the full-time responsibility of safe firearms handling for your own safety and the safety of those around you:

- Keep all firearms and ammunition out of the reach of children.
- Store your firearms and ammunition separately.
- Never store a loaded firearm.
- Never leave a loaded firearm unattended.
- Never transport a loaded firearm in a vehicle.
- Unload your firearm when you have stopped shooting and when you have to climb a tree, fence, cross a slippery surface or have to transport it in a vehicle.



- Do not load your firearm before you are in a place where it is safe to shoot, and keep your finger off the trigger until you are on target and have decided to fire.
- Never shoot at water, rocks or any hard surfaces. Shots may glance off such surfaces and cause injuries.
- Do not use alcohol or drugs before or while handling firearms.
- Do not touch the trigger while the safety button is being engaged or disengaged.

Always point the muzzle of your firearm in a safe direction, regardless of whether the firearm is loaded or unloaded. Always treat every firearm as if it were loaded. Always give your firearm to someone with the safety selector switch in the “SAFE” position, after you verify the firearm is unloaded. Insist on the same procedure when receiving a firearm from someone else. Learn the location of all the safety features of your firearm and how they operate.

Wear eye and ear protection when shooting. Shooting without proper ear protection can cause hearing damage. The use of eye protection during any type of shooting is important to protect your eyesight.

WE SPECIFICALLY DISCLAIM ANY RESPONSIBILITY FOR DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE OF FAULTY, OR “REMANUFACTURED,” OR HAND-LOADED (RELOADED) AMMUNITION. ADDITIONALLY, WE DISCLAIM ANY RESPONSIBILITY FOR DAMAGE OR INJURY WHICH RESULTS FROM ANY MODIFICATIONS OR CHANGES THAT ARE NOT A PART OF THE FIREARM AS DELIVERED FROM THE FACTORY.

Learn to clean your firearm thoroughly and make certain no oil, grease, or other materials are blocking the barrel. Obstructions of any kind can cause damage to the firearm, and may result in serious personal injury to the shooter and/or others nearby.

Practice proper firearm maintenance and safety. Make sure all exposed metal surfaces are coated with a thin film of oil, especially after exposure to damp weather. (See proper section of this manual for cleaning instructions).

Do not plug barrel or store in a fabric-lined case which will absorb lubricants from the firearm. Before using after storage, follow complete instructions stated in this manual for familiarization with the firearm. A thorough inspection should be performed before going into the field. Have your firearm periodically checked by a qualified gunsmith.



FIREARMS SAFETY

At FSAAP, we believe that safe firearms handling is the most important consideration of anyone who uses firearms and ammunition. Please take a few minutes to thoroughly read and understand this instruction manual.

ALL GUNS ARE NOT ALIKE. Many makes and models of firearms may LOOK very similar. However, they differ widely in design and operation, and in the location and function of various controls.

You should completely understand this manual before you practice loading, unloading and firing with live ammunition.

Remember, firearms safety does depend on you!

WARNING

It is important for you to receive proper training from a competent firearms instructor or authority before beginning to shoot or when handling the firearm.

Failure to adhere to the rules of firearm safety can result in serious injury, death, or destruction of property

1. Completely read and understand your owner's manual guidelines before using your firearm. You should fully understand the function of all of the components and mechanics of the firearm. Before you remove the firearm out of the box thoroughly read the owner's manual on how to properly carry, handle, load, unload, and store your new firearm. Know the rules of proper gun safety and exercise them at all times because failure to do so may result in death or injury to yourself or others. Because it is impossible to list every firearm situation or scenario, be aware that certain circumstances may require additional safety rules unique to a particular situation. In these cases, we recommend that you use sound firearm safety rules, judgment, and discretion.

2. Always learn the specific mechanical and handling characteristics of your firearm. All firearms are different thus it is important for you to understand how to properly carry, use, and handle each one according to its specific guidelines. Before using any firearm, one must completely familiarize themselves with the type of firearm and its specific safe handling procedures for loading, unloading, carrying, shooting, maintenance, and storing.



NEVER give the firearm to any person who has not thoroughly familiarized himself or herself with all of the information, safety rules, and warnings in the owner's manual.

3. Always keep the firearm unloaded until ready to use. Firearms should be kept unloaded when not in use. Whenever you pick up a firearm, immediately engage the safety device and remove the magazine to visually inspect the chamber and confirm that it is clear. Always unload all ammunition from the chamber and remove the magazine after:

1. shooting
2. before putting the firearm away,
3. putting it into a holster,
4. when not in use, and
5. when handing it over to another person.

NEVER

- Leave a loaded firearm unattended, propped up against a surface, or out of your hands.
- Assume a firearm is unloaded, even if you used it last. Always check to make sure that there is no ammunition and the chamber is clear.
- Load a cartridge into the chamber until you are ready to fire.
- Carry or transport your firearm with live ammunition in the chamber.
- Pass a firearm to another person or accept a firearm from another person, until the action is open and you have personally checked that the weapon is completely unloaded.
- Haul a loaded firearm openly or in a carrying case.
- Transfer or hand a loaded firearm to someone else.

4. Always keep your finger off the trigger until you are ready to shoot. When holding the firearm be sure to rest your finger on the trigger guard and along the side of the gun.

NEVER

- Touch the trigger until you are ready to fire.
- Engage in horseplay while handling a firearm.
- Rely on the safety devices of the firearm. Mechanical safeties are never foolproof and can wear out and malfunction over time. Remember to always handle all firearms using proper firearm safety guidelines.

5. Always keep the firearm pointed in a safe direction. A safe direction is one in which an accidental discharge cannot or would not cause injury or harm to yourself or others.



Use extreme caution especially when loading and unloading your firearm. When handling any firearm always treat it as if it was loaded and ready to fire, even if you think it is empty.

NEVER

- Point your firearm at anything you don't intend to shoot.
- Use a firearm under the influence of alcohol, drugs, or any other substances that may impair your judgment, skills, or physical abilities.
- Target shoot or hunt with a firearm when you are fatigued or too tired to operate the firearm safely.
- Use your firearm if you have an illness or disability that could compromise your judgment and the safety of yourself or others.

6. Always use the correct ammunition. All firearms are manufactured to use a certain caliber or gauge of ammunition. Only use ammunition that the manufacturer has recommended. Always verify before loading that you have the correct ammunition that matches the manufacturer's recommendations. Using improperly reloaded or incorrect ammunition can cause death and injury. This can also damage or destroy your firearm which will void any warranty.

NEVER

- Shoot the firearm unless you know you have the proper ammunition.
- Use hand loaded, non-standard or reloaded ammunition.
- Fire ammunition that exceeds industry standard pressure specifications.
- Use old, soiled, or damaged ammunition.
- Use ammunition which does not feed reliably in your particular firearm as it may malfunction at a critical juncture.

7. Always store your firearm in a secured storage area to prevent unauthorized access or use from other individuals. There are many types of firearm storage devices as well as locking devices that attach directly to the firearm itself. Each individual must consider their particular circumstances so that the firearm is stored and maintained for optimal safety and security. Metal firearm safes are recommended over open racks or glass front cabinets. Mechanical safeties built into the firearm can fail and should not be used as a substitute for safe firearm handling and adherence to all firearm safety rules. Additionally, always store your ammunition locked up and secured separately from any firearms.



NEVER

- Store or hide a loaded firearm
- Leave your firearms where unauthorized access from other individuals can occur.
- Allow access to individuals who do not understand or follow the rules of proper gun safety
- Leave an unsecured firearm in a bed, drawer, closet, or any other vehicle that could allow access to children or other unauthorized individuals
- Allow children under the age of 18 access to any firearms without close supervision and proper firearm safety training.

8. Always comply with all local, state, and federal laws that govern the ownership, storage, carrying, and use of firearms.

NEVER

- Vandalize any public or private property by using it as a target.
- Poach a game animal out of season
- Kill any animal you don't intend to eat.

9. Always know your target and what is beyond. Before you pull the trigger be sure of your target and what is behind it. Shoot only in areas that have approved backdrops such as a shooting range, or backstops such as a hillside or berm. Also, know how far your shot will travel in case you miss the target or the bullet ricochets.

NEVER

- Fire in the direction in which there are people.
- Fire at a sound, movement, or a flash of color.
- Shoot directly upwards or at a high angle of elevation. Firing at or into the air can have enough energy to travel long distances and accidentally injure or kill someone.
- Shoot across a highway or other roadway.

10. Always wear eye/ear/body protection. Gases and debris can cause injury so it is very important that one wears protective gear to preserve their hearing and eyesight. Also, while in the field wear at least 1000 square inches or more of blaze orange so that you can be visible by others.

NEVER

- Discharge a firearm in a poorly ventilated area.



WARNING

Possible lead exposure can occur when discharging firearms in a poorly ventilated area, cleaning the firearm, or handling ammunition. Lead, and its components, are substances known to cause birth defects, reproductive destruction/impairment, cancer, or other serious health conditions and injury. Always have adequate ventilation at all times and wash your hands and other contact areas thoroughly after each exposure.

11. Always handle with extreme care if your gun fails to fire when the trigger is pulled. If the ammunition doesn't fire when you pull the trigger, STOP! and remember to always keep the firearm pointed in a safe direction. Keep your face away from the breech, then put the safety on, carefully open the action, unload the firearm and dispose of the cartridge safely. Always keep in mind that anytime there is a shell in the chamber, your firearm is LOADED and ready to fire. Even if you tried to shoot and the firearm did not fire, always treat it as if it could still discharge.

12. Always treat the firearm as if it was loaded, even if the safety is positioned correctly and keep your fingers away from the trigger when loading and unloading. A firearm is a mechanical device and is not foolproof and is subject to wear and tear over time. Always keep your fingers away from the trigger when you are loading and unloading. If the manual safety proves to be ineffective for any reason, danger of an unintentional discharge exists, the weapon is then to be immediately unloaded and restricted from further use. Contact FSAAP so that the firearm can be inspected and repaired by an authorized gunsmith.

REMEMBER: Any firearm safety mechanisms can fail, even if the safety is engaged. You should always assume that a firearm is loaded when handling it.

NEVER

- Risk an accidental discharge by walking with a loaded firearm when going through or climbing obstacles such as a fence or other obstructive barriers.
- Rely on your gun's safety mechanisms.
- Sleep with a loaded firearm in your possession.

13. Always keep your firearm in the same mechanical and structural configuration as it was when it was manufactured. This firearm was produced under specific manufacturer guidelines and should not be altered or changed under ANY circumstances. Performing conversions by altering the trigger, mechanical components, safety mechanisms, or using any other products other than those provided in the original box is NOT RECOMMENDED by the manufacturer, and could result in death, bodily harm, or



compromising your safety or the safety of others. Any alteration made to the firearm also voids the factory warranty.

Like any mechanical device it is subject to normal wear and tear from use. In order to maintain optimal safety and performance it should be periodically serviced. You must regularly clean and lubricate your firearm to maintain its functionality, accuracy, safety, and reliability. Always before cleaning or lubricating any firearm make sure that you perform a safety check to make sure that the firearm is completely unloaded prior to performing any routine maintenance. If for some reason your firearm does require repairing, you must contact FSAAP for an approved service provider. Using unauthorized personnel to repair your firearm will void your manufacturer's warranty.

NEVER

- Alter, convert, or change your firearm from its original manufacturer's configuration.

14. Always make sure the barrel is clear of any obstructions before shooting. Before loading always perform a safety check to make sure that there is no ammunition in the chamber or magazine. Examine the barrel for any obstructions or debris such as excess lubricant, dirt, or grease. If the bore is obstructed, it can cause increased pressure causing the barrel to bulge or burst during use. Always use a cleaning rod and patch to remove any residues or obstructions in the barrel.

Be familiar with your firearm. If the noise or recoil seems muffled or weak then STOP! And proceed to unload your firearm and check to make sure nothing is lodged in the barrel.

NEVER try to shoot out an obstruction by loading another shell and firing.

DISCLAIMER OF LIABILITY

The firearm in which these safety rules apply is sold under the expressed conditions that the manufacturer accepts no liability in part or whole for bodily injury, death, or property damage from:

- Improperly or carelessly handling the firearm.
- Using defective, improper caliber, hand-loaded, or reloaded ammunition.
- Inadequate maintenance of the firearm resulting in corrosion or damage.
- Negligence in handling malfunctions.
- Resale in contradiction of any applicable laws or regulations.



- Altering or converting the firearm's original aesthetic, functioning mechanisms, accessories, or mechanical configuration.
- Discharging with criminal intent or negligence.
- Failure to understand, adhere to, and follow the rules of firearm safety when using or handling the firearm.
- Any other circumstances outside the manufacturer's direct or immediate control.

FSAAP shall not be responsible for product malfunctioning or for physical injury, death or damage to property resulting from either intentional or accidental discharge of this firearm, its criminal or negligent use, improper or careless handling, unauthorized modifications or alteration, use of defective or improper or hand-loaded or (replaced) ammunition, or from its use for purposes or subjection to treatment for which it was not designed. For your safety, use only original high quality commercially manufactured ammunition in good condition that is appropriate to the caliber/gauge of your gun. FSAAP shall not be responsible for product or its result from use of defective, improper or reloaded ammunition.

As a gun owner, it is your responsibility to know and understand all applicable gun laws associated with you weapon. You should check current regulations, rules and laws prior to performing any modifications or adding accessories or equipment to the weapon.

COMPONENT LOCATION



Figure 1



Figure 2

A. Flash Hider	H. Grip
B. M-LOK Handguard	I. Magazine
C. Upper Receiver	J. Ejection Port
D. Charging Handle	K. Rear Takedown Pin
E. Safety Selector Switch	L. Lower Receiver
F. Trigger	M. Front Takedown Pin
G. Trigger Guard	N. Magazine Release

SERIAL NUMBER LOCATION



Figure 3

The serial number for your firearm is located on the lower receiver on the left side of the magwell as shown in figure 3.

UNLOADING THE FIREARM

Perform this operation before attempting any cleaning or maintenance on the firearm. Always treat firearms with respect as if they are loaded.

Place the safety selector on SAFE as shown in figure 4.



Figure 4

Keeping your finger off the trigger, hold the grip of the firearm. Press the magazine release as shown in figure 5, and remove the magazine by pulling it down.



Figure 5

Unhook and pull the charging handle all the way back, as shown in figure 6.



Figure 6

Look into the receiver through the ejection port to verify there is no cartridge in the chamber as shown in figure 7.



Figure 7

DISASSEMBLY INSTRUCTIONS FOR CLEANING

Verify that the firearm is unloaded. See the previous section for details.

Push the rear takedown pin, located on the lower receiver above the grip. As shown in Figure 8, and remove it from the other side, as shown in figure 9.



Figure 8



Figure 9

Grasp the rear of the upper receiver and pull up, allowing it to pivot on the front takedown pin. This exposes the fire control group as shown in figure 10.



Figure 10

Unlatch the charging handle and pull back, extracting the bolt carrier group, as shown in figure 11.



Figure 11



Pull the bolt carrier back until it is free of the charging handle and upper receiver. Pull the charging handle back until it stops, then allow it to drop down to clear the upper receiver. You will then have the charging handle, the bolt group, and the rear takedown pin separate from the firearm. These components are shown in Figure 12.



Figure 12

If desired, the firing pin and spring can be removed by using a pick to catch the loop of the retaining pin and pulling it out. The front takedown pin can also be removed to separate the upper and lower receivers.

The firearm can be reassembled using the steps in reverse.

CLEANING

Before cleaning or disassembly, always make sure the firearm is unloaded. See the unloading the Firearm section for details.

WARNING

Always point the firearm in a safe direction.



Always check that the barrel is clean and dry before firing your firearm. After firing your firearm, clean it as soon as possible to prevent corrosion and make the job easier. If your firearm gets wet, clean it as soon as possible. When your firearm has not been fired, clean it once or twice a year in a dry climate. In a tropical climate, your firearm should be cleaned every week.

1. Make sure all components of the action are cleaned; remove accumulated residue, and lightly oil with high quality gun oil. Action parts will remain cleaner longer if lubrication is used sparingly. DO NOT use silicone or lanolin.
2. Wipe all exposed metal surfaces with an oiled cloth before storing. After extended periods of heavy use, your gun should be taken to a qualified gunsmith to have the action disassembled for professional cleaning and lubrication.
3. To ensure optimum performance, we recommend thorough cleaning of your firearm after every 200 rounds. However, unusually dusty, dirty or harsh weather conditions, or use of ammunition which leaves Significant powder residue may require more frequent cleaning. If the firearm is to be stored for a long period of time, it should be thoroughly cleaned and oiled. DO NOT plug the barrel or store in a fabric-lined case that will absorb lubricant from the firearm, as this may result in corrosion to the unprotected metal surfaces.
4. DO NOT squirt or pour oil into the inside mechanism because it may hamper proper functioning. Over-lubrication should be avoided, especially during below freezing conditions. Many lubricants thicken in low temperatures which could affect the operation of the firearm. Exposure to unfavorable weather or moisture from condensation requires additional care to prevent corrosion to the firearm.
5. Clean the inside of the receiver with a rag or soft brush, giving special attention to the area where the action operates. Place a few drops of light oil when clean. Care should be taken when cleaning the exterior surfaces of the receiver to prevent cosmetic damage. Never use a brush with metal bristles, as this may remove the protective coating on the receiver.
6. Brush loose residue from trigger housing with a soft bristle brush. Never use a brush with metal bristles, as this may remove the protective coating on the trigger housing.
7. Apply a light coat of gun oil to all metal parts and then wipe thoroughly with a dry cloth. Excess oil will accelerate the buildup of carbon residue and may have a negative effect on the firearm's performance.

Storage

Clean thoroughly and oil your firearm before storage. Store your firearm in a dry place to prevent corrosion.

Store the firearm away from children and in a place where it cannot be obtained by those unauthorized to use it. Always store gun unloaded and separately from any ammunition.

LOADING

Prior to loading the magazine, remove any protective cover if present, as shown in figure 13, from the end of the magazine. It is important to remove this cover before inserting the magazine into the firearm.



Figure 13



Make sure the firearm is pointed in a safe direction and that the safety selector switch is in the “SAFE” position as shown in figure 14.



Figure 14

Pull the charging handle back and look in the ejector port, as shown in figure 15 to check if the chamber is clear and the firearm is unloaded.



Figure 15



Insert the loaded magazine into the receiver firmly, as shown in **figure 16**.



Figure 16

To chamber a round, pull the charging handle completely to the rear and let it go. Do not ease the handle into place or “ride” the charging handle, as this will result in misfeeds.

CAUTION

USE ONLY CLEAN, DRY, ORIGINAL, HIGH QUALITY COMMERCIALY MANUFACTURED AMMUNITION IN GOOD CONDITON which is appropriate to the caliber of your firearm. We do not recommend the use of remanufactured or hand loaded ammunition because it may cause severe damage to yourself and/ or your rifle.



OPERATING THE FIREARM

When operating any firearm, follow all the safety precautions.

WARNING

Always point the firearm in a safe direction.

Always be aware of your target and what lies behind it.

Always keep your finger off the trigger until you are ready to fire.

Always treat a firearm as loaded.

1. Verify the safety selector switch is on “SAFE” and that the firearm is pointed in a safe direction.
2. Insert a loaded magazine in the magazine well, and chamber a round.
3. Facing the target, move the selector switch from “SAFE” to “SEMI” position.
4. Once you are sighted in, squeeze the trigger.
5. When you have completed firing the firearm, remove your finger from the trigger and place the safety selector switch in the “SAFE” position.

TROUBLESHOOTING

If the cartridge jams or hangs while moving into the chamber, do not attempt to force the cartridge in the chamber.

If your firearm misfires or jams, **keep the firearm pointed in a safe direction**, and the do the following.

1. Remove your finger from the trigger and keep the firearm pointed in a safe direction and wait for a minimum of 15 seconds.
2. Place the safety selector switch in the “SAFE” position.
3. Press the magazine release and pull the magazine down to remove.



4. Pull the charging handle all the way back and look in the ejection port to verify there are no cartridges in the chamber.
5. If the cartridge cannot be removed, safely store the firearm and take it to a qualified gunsmith for inspection and repair.

SERVICE AGREEMENT AND LIMITED WARRANTY INFORMATION

FSAAP agrees to service its products free of charge for defects in materials and workmanship in accordance with the service agreement listed below. The obligation of FSAAP under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the express warranty contained herein, FSAAP makes no warranties, expressed or implied. FSAAP will repair or replace any unserviceable part(s) for one (1) year from the date of manufacture in accordance with the above warranty statement provided your firearm had not been altered, abused, willfully damaged, or damaged by overpressure ammunition. This agreement is not transferable.

To obtain service during the time this agreement is in effect, make sure your firearm is unloaded and send it to FSAAP, LLC with proof of purchase from a certified FSAAP dealer. The return authorization process is available on www.fsaap.com.

This agreement and the warranties contained herein do not apply to OEM manufactured firearms, firearms sold without warranties, or some firearms sold by non-listed/certified FSAAP dealers.

Shipping

When returning your firearm for service, please take care in packing. Disassemble your gun, wrap in a safe manner and place it in its original box. (THIS BOX WILL PROTECT THE GUN BUT IS NOT DESIGNED FOR SHIPPING.) Wrap the original box in a cardboard box approved for interstate shipping. FSAAP is not responsible for damages incurred during shipping.



EXPANDED DRAWINGS AND PARTS LIST





Parts List for .223/5.56 (FR-16) Pistol			
Part Number	Description	SKU	Notes
1	Buffer Spring	ARP-109	
2	Buffer	ARP-110	
3	Buffer Tube	ARP-107	Buffer Tube Assembly
4	Castle Nut	ARP-107	Buffer Tube Assembly
5	Receiver End Plate	ARP-107	Buffer Tube Assembly
6	Pistol Buffer Tube Foam Cover	ARP-113	
7	Charging Handle Latch Retaining Pin	ARP-008	Charging Handle Assembly
8	Charging Handle Latch Spring	ARP-008	Charging Handle Assembly
9	Charging Handle Latch	ARP-008	Charging Handle Assembly
10	Charging Handle	ARP-008	Charging Handle Assembly
11	Bolt Carrier Key	ARP-013	Bolt Carrier Group
12	Bolt Carrier Key Screws	ARP-013	Bolt Carrier Group
13	Firing Pin Retaining Pin	ARP-013	Bolt Carrier Group
14	Cam Pin	ARP-013	Bolt Carrier Group
15	Firing Pin	ARP-013	Bolt Carrier Group
16	Bolt Carrier	ARP-013	Bolt Carrier Group
17	Gas Rings	ARP-013	Bolt Carrier Group
18	Bolt	ARP-013	Bolt Carrier Group
19	Extractor Pin	ARP-013	Bolt Carrier Group
20	Ejector Roll Pin	ARP-013	Bolt Carrier Group
21	Ejector Spring	ARP-013	Bolt Carrier Group
22	Ejector	ARP-013	Bolt Carrier Group
23	Extractor	ARP-013	Bolt Carrier Group
24	Extractor Spring	ARP-013	Bolt Carrier Group
25	Extractor O-Ring	ARP-013	Bolt Carrier Group
26	Extractor Insert	ARP-013	Bolt Carrier Group
27	Upper Receiver	ARP-065	
28	Buffer Detent	ARP-089	Lower Parts Kit
29	Buffer Detent Spring	ARP-089	Lower Parts Kit
30	Hammer Spring	ARP-089	Lower Parts Kit
31	Hammer	ARP-089	Lower Parts Kit



Parts List for .223/5.56 (FR-16) Pistol			
Part Number	Description	SKU	Notes
32	Safety Selector	ARP-089	Lower Parts Kit
33	Safety Detent	ARP-089	Lower Parts Kit
34	Safety Spring	ARP-089	Lower Parts Kit
35	Pistol Grip Screw	ARP-089	Lower Parts Kit
36	Pistol Grip Lock Washer	ARP-089	Lower Parts Kit
37	Pistol Grip	ARP-089	Lower Parts Kit
38	Trigger Spring	ARP-089	Lower Parts Kit
39	Trigger	ARP-089	Lower Parts Kit
40	Disconnect Spring	ARP-089	Lower Parts Kit
41	Disconnect	ARP-089	Lower Parts Kit
42	Trigger/Hammer Pins (2)	ARP-089	Lower Parts Kit
43	Magazine Catch	ARP-089	Lower Parts Kit
44	Magazine Catch Button	ARP-089	Lower Parts Kit
45	Magazine Catch Spring	ARP-089	Lower Parts Kit
46	Forward Takedown Pin	ARP-114	Takedown Pin Set
47	Rear Takedown Pin	ARP-114	Takedown Pin Set
48	Lower Receiver	ARP-122	
49	Gas Tube	ARP-018	
50	Barrel	RB-A-223-75PM07	.223 Wylde 7.5" barrel with 1:7 twist
51	Barrel Extension	RB-A-223-75PM07	Included with barrel
52	Barrel Extension Pin	RB-A-223-75PM07	Included with barrel
53	Gas Tube Block	ARP-012	Gas Block Assembly
54	Gas Tube Roll Pin	ARP-012	Gas Block Assembly
55	Gas Tube Block Retaining Screws (2)	ARP-012	Gas Block Assembly
56	Crush Washer	ARP-020	
57	Muzzle Device	ARP-017	
58	M-LOK Handguard	ARP-067	M-LOK Handguard Kit
59	M-LOK Handguard Retaining Screws (3)	ARP-067	M-LOK Handguard Kit
60	Handguard Mount	ARP-067	M-LOK Handguard Kit
61	Magazine	ARP-117	



Parts List for .300 BLK (FR-16)			
Part Number	Description	SKU	Notes
1	Buffer Spring	ARP-109	
2	Buffer	ARP-110	
3	Buffer Tube	ARP-107	Buffer Tube Assembly
4	Castle Nut	ARP-107	Buffer Tube Assembly
5	Receiver End Plate	ARP-107	Buffer Tube Assembly
6	Pistol Buffer Tube Foam Cover	ARP-113	
7	Charging Handle Latch Retaining Pin	ARP-008	Charging Handle Assembly
8	Charging Handle Latch Spring	ARP-008	Charging Handle Assembly
9	Charging Handle Latch	ARP-008	Charging Handle Assembly
10	Charging Handle	ARP-008	Charging Handle Assembly
11	Bolt Carrier Key	ARP-013	Bolt Carrier Group
12	Bolt Carrier Key Screws	ARP-013	Bolt Carrier Group
13	Firing Pin Retaining Pin	ARP-013	Bolt Carrier Group
14	Cam Pin	ARP-013	Bolt Carrier Group
15	Firing Pin	ARP-013	Bolt Carrier Group
16	Bolt Carrier	ARP-013	Bolt Carrier Group
17	Gas Rings	ARP-013	Bolt Carrier Group
18	Bolt	ARP-013	Bolt Carrier Group
19	Extractor Pin	ARP-013	Bolt Carrier Group
20	Ejector Roll Pin	ARP-013	Bolt Carrier Group
21	Ejector Spring	ARP-013	Bolt Carrier Group
22	Ejector	ARP-013	Bolt Carrier Group
23	Extractor	ARP-013	Bolt Carrier Group
24	Extractor Spring	ARP-013	Bolt Carrier Group
25	Extractor O-Ring	ARP-013	Bolt Carrier Group
26	Extractor Insert	ARP-013	Bolt Carrier Group
27	Upper Receiver	ARP-065	
28	Buffer Detent	ARP-089	Lower Parts Kit
29	Buffer Detent Spring	ARP-089	Lower Parts Kit



Parts List for .300 BLK (FR-16)			
Part Number	Description	SKU	Notes
30	Hammer Spring	ARP-089	Lower Parts Kit
31	Hammer	ARP-089	Lower Parts Kit
32	Safety Selector	ARP-089	Lower Parts Kit
33	Safety Detent	ARP-089	Lower Parts Kit
34	Safety Spring	ARP-089	Lower Parts Kit
35	Pistol Grip Screw	ARP-089	Lower Parts Kit
36	Pistol Grip Lock Washer	ARP-089	Lower Parts Kit
37	Pistol Grip	ARP-089	Lower Parts Kit
38	Trigger Spring	ARP-089	Lower Parts Kit
39	Trigger	ARP-089	Lower Parts Kit
40	Disconnect Spring	ARP-089	Lower Parts Kit
41	Disconnect	ARP-089	Lower Parts Kit
42	Trigger/Hammer Pins (2)	ARP-089	Lower Parts Kit
43	Magazine Catch	ARP-089	Lower Parts Kit
44	Magazine Catch Button	ARP-089	Lower Parts Kit
45	Magazine Catch Spring	ARP-089	Lower Parts Kit
46	Forward Takedown Pin	ARP-114	Takedown Pin Set
47	Rear Takedown Pin	ARP-114	Takedown Pin Set
48	Lower Receiver	ARP-122	
49	Gas Tube	ARP-018	
50	Barrel	RB-A-300-75PH08	.300 Blackout 7.5" barrel with 1:8 twist
51	Barrel Extension	RB-A-300-75PH08	Included with barrel
52	Barrel Extension Pin	RB-A-300-75PH08	Included with barrel
53	Gas Tube Block	ARP-012	Gas Block Assembly
54	Gas Tube Roll Pin	ARP-012	Gas Block Assembly
55	Gas Tube Block Retaining Screws (2)	ARP-012	Gas Block Assembly
56	Crush Washer	ARP-020	
57	Muzzle Device	ARP-017	
58	M-LOK Handguard	ARP-067	M-LOK Handguard Kit



Parts List for .300 BLK (FR-16)			
Part Number	Description	SKU	Notes
59	M-LOK Handguard Retaining Screws (3)	ARP-067	M-LOK Handguard Kit
60	Handguard Mount	ARP-067	M-LOK Handguard Kit
61	Magazine	ARP-117	



Parts List for 7.62x39mm (FR-16)			
Part Number	Description	SKU	Notes
1	Buffer Spring	ARP-109	
2	Buffer	ARP-110	
3	Buffer Tube	ARP-107	Buffer Tube Assembly
4	Castle Nut	ARP-107	Buffer Tube Assembly
5	Receiver End Plate	ARP-107	Buffer Tube Assembly
6	Pistol Buffer Tube Foam Cover	ARP-113	
7	Charging Handle Latch Retaining Pin	ARP-008	Charging Handle Assembly
8	Charging Handle Latch Spring	ARP-008	Charging Handle Assembly
9	Charging Handle Latch	ARP-008	Charging Handle Assembly
10	Charging Handle	ARP-008	Charging Handle Assembly
11	Bolt Carrier Key	ARP-139	Bolt Carrier Group
12	Bolt Carrier Key Screws	ARP-139	Bolt Carrier Group
13	Firing Pin Retaining Pin	ARP-139	Bolt Carrier Group
14	Cam Pin	ARP-139	Bolt Carrier Group
15	Firing Pin	ARP-139	Bolt Carrier Group
16	Bolt Carrier	ARP-139	Bolt Carrier Group
17	Gas Rings	ARP-139	Bolt Carrier Group
18	Bolt	ARP-139	Bolt Carrier Group
19	Extractor Pin	ARP-139	Bolt Carrier Group
20	Ejector Roll Pin	ARP-139	Bolt Carrier Group
21	Ejector Spring	ARP-139	Bolt Carrier Group
22	Ejector	ARP-139	Bolt Carrier Group
23	Extractor	ARP-139	Bolt Carrier Group
24	Extractor Spring	ARP-139	Bolt Carrier Group
25	Extractor O-Ring	ARP-139	Bolt Carrier Group
26	Extractor Insert	ARP-139	Bolt Carrier Group
27	Upper Receiver	ARP-065	
28	Buffer Detent	ARP-089	Lower Parts Kit
29	Buffer Detent Spring	ARP-089	Lower Parts Kit
30	Hammer Spring	ARP-089	Lower Parts Kit
31	Hammer	ARP-089	Lower Parts Kit



Parts List for 7.62x39mm (FR-16)			
Part Number	Description	SKU	Notes
32	Safety Selector	ARP-089	Lower Parts Kit
33	Safety Detent	ARP-089	Lower Parts Kit
34	Safety Spring	ARP-089	Lower Parts Kit
35	Pistol Grip Screw	ARP-089	Lower Parts Kit
36	Pistol Grip Lock Washer	ARP-089	Lower Parts Kit
37	Pistol Grip	ARP-089	Lower Parts Kit
38	Trigger Spring	ARP-089	Lower Parts Kit
39	Trigger	ARP-089	Lower Parts Kit
40	Disconnect Spring	ARP-089	Lower Parts Kit
41	Disconnect	ARP-089	Lower Parts Kit
42	Trigger/Hammer Pins (2)	ARP-089	Lower Parts Kit
43	Magazine Catch	ARP-089	Lower Parts Kit
44	Magazine Catch Button	ARP-089	Lower Parts Kit
45	Magazine Catch Spring	ARP-089	Lower Parts Kit
46	Forward Takedown Pin	ARP-114	Takedown Pin Set
47	Rear Takedown Pin	ARP-114	Takedown Pin Set
48	Lower Receiver	ARP-122	
49	Gas Tube	ARP-018	
50	Barrel	RB-A-x39-75PH10	7.62x39 7.5" barrel with 1:10 twist
51	Barrel Extension	RB-A-x39-75PH10	Included with barrel
52	Barrel Extension Pin	RB-A-x39-75PH10	Included with barrel
53	Gas Tube Block	ARP-012	Gas Block Assembly
54	Gas Tube Roll Pin	ARP-012	Gas Block Assembly
55	Gas Tube Block Retaining Screws (2)	ARP-012	Gas Block Assembly
56	Crush Washer	ARP-020	
57	Muzzle Device	ARP-017	
58	M-LOK Handguard	ARP-067	M-LOK Handguard Kit
59	M-LOK Handguard Retaining Screws (3)	ARP-067	M-LOK Handguard Kit
60	Handguard Mount	ARP-067	M-LOK Handguard Kit



Parts List for 7.62x39mm (FR-16)			
Part Number	Description	SKU	Notes
61	Magazine	ARP-149	



FSAAP LLC

5760 N 6

Fort Smith, AR 72904

Phone: 1-888-652-6660

www.fsaap.com